



Accuracy study of a robotic system for MRI-guided prostate needle placement

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Abstract

Background Accurate needle placement is the first concern in percutaneous MRI-guided prostate interventions. In this phantom study, different sources contributing to the overall needle placement error of a MRI-guided robot for prostate biopsy have been identified, quantified and minimized to the possible extent.

Methods The overall needle placement error of the system was evaluated in a prostate phantom. This error was broken into two parts: the error associated with the robotic system (called 'before-insertion error') and the error associated with needle–tissue interaction (called 'due-to-insertion error'). Before-insertion error was measured directly in a soft phantom and different sources contributing into this part were identified and quantified. A calibration methodology was developed to minimize the 4-DOF manipulator's error. The due-to-insertion error was indirectly approximated by comparing the overall error and the before-insertion error. The effect of sterilization on the manipulator's accuracy and repeatability was also studied.

Results The average overall system error in the phantom study was 2.5 mm (STD = 1.1 mm). The average robotic system error in the Super Soft plastic phantom was 1.3 mm (STD = 0.7 mm). Assuming orthogonal error components, the needle–tissue interaction error was found to be approximately 2.13 mm, thus making a larger contribution to the overall error. The average susceptibility artifact shift was 0.2 mm. The manipulator's targeting accuracy was 0.71 mm (STD = 0.21 mm) after robot calibration. The robot's repeatability was 0.13 mm. Sterilization had no noticeable influence on the robot's accuracy and repeatability.

Conclusions The experimental methodology presented in this paper may help researchers to identify, quantify and minimize different sources contributing into the overall needle placement error of an MRI-guided robotic system for prostate needle placement. In the robotic system analysed here, the overall error of the studied system remained within the acceptable range. Copyright © 2012 John Wiley & Sons, Ltd.

Keywords MRI-compatible robot; prostate biopsy; accuracy assessment; phantom study; transperineal access

Introduction

Prostate cancer is the most common cancer in men in the USA (1). The definitive diagnostic method for this disease is core needle biopsy. According to the statistics, each year approximately 1.5 million prostate biopsy procedures are

Accepted: 05 April 2012

performed in the USA alone (2). Transrectal ultrasound (TRUS) guidance is the 'gold standard' navigation method for biopsy, due to its real-time nature, relatively low cost and ease of use. However, this imaging modality is not capable of visualizing cancer but rather the contour of the prostate, resulting in a significant number of false-negatives in conventional TRUS-guided systematic biopsy (3), where 6–12 cores equally distributed within the prostate are sampled.

Magnetic resonance imaging (MRI) has the potential to improve prostate biopsy, due to its high sensitivity for detecting prostate tumours, excellent soft tissue contrast, high spatial resolution and multi-planar volumetric imaging capabilities (4). Manual transperineal prostate biopsy has been reported (5,6). Due to limited accuracy, needle placement with a template grid was proposed (7). Unfortunately, the template does not allow for arbitrary needle trajectory. Robotic systems can assist in solving this issue. Several MRI-compatible robots have been reported for prostate interventions. They used transrectal, transperineal or transgluteal access to the prostate. MRI-guided transperineal prostate interventions were studied in patient experiments inside an open MRI scanner by Chinzei *et al.* (8). Di Maio *et al.* (9) designed systems to assist transperineal intra-prostatic needle placement. Tadakuma *et al.* (10) developed an MRI-compatible robot for transperineal needle placement using dielectric elastomer actuators (DEAs). Stoianovici *et al.* (11) developed a pneumatically actuated device for transperineal brachytherapy seed placement. Fischer *et al.* (12) developed a pneumatic two-degree-of-freedom (2-DOF) robot for transperineal prostate needle placement. Goldenberg *et al.* (13) developed a robotic system employing ultrasonic actuators for MRI-guided transperineal prostate intervention. van den Bosch *et al.* (14) reported a hydraulically and pneumatically actuated tapping device to alleviate undesirable prostate displacement and deformation. Su *et al.* (15,16) reported a 3-DOF Cartesian robot for MRI-guided transperineal needle alignment with a 3-DOF needle steering module for teleoperated and autonomous seed implantation.

The required needle placement accuracy in prostate biopsy is determined by the clinically significant size of prostate cancer foci. There is no general agreement on this value. In (17) a 0.5 ml tumour volume was proposed as the limit for significant prostate cancer foci. A 0.5 ml spherical tumour has a radius of almost 5 mm, which means that needle placement accuracy should be better than 5 mm. In this study we considered 3 mm to be the accuracy limit, since we were conducting phantom studies.

To ensure that the overall error in needle placement remains below the required threshold, systematic accuracy assessment is necessary in order to identify and quantify all error components. Prior accuracy assessment studies focused only on manual MRI-guided transperineal prostate biopsy with use of the template grid (18,19). In this study, however, we provided a systematic accuracy assessment method for robotic MRI-guided prostate biopsy. In addition, a calibration methodology was proposed and implemented, based on the manipulator's kinematics, in order to minimize the error caused by this key element of the whole system. Figure 1 shows a prototype of the specific manipulators studied. The system was an MRI-guided prostate intervention robot for transperineal needle placement with pneumatic actuation, which provides 5-DOF needle positioning in MRI coordinates (20–22). Although the calibration process proposed here is specific to this robot, our approach (...) can be applied to manipulators of different kinematics.

Error sources and components

Classification of error sources

We define the needle placement error in robotic prostate biopsy as the distance between the centre of the needle artifact and the predefined target position, both measured in the MRI image. This error has two main components: intrinsic and extrinsic. Intrinsic error comprises: (a) error associated with the robotic system that occurs before needle

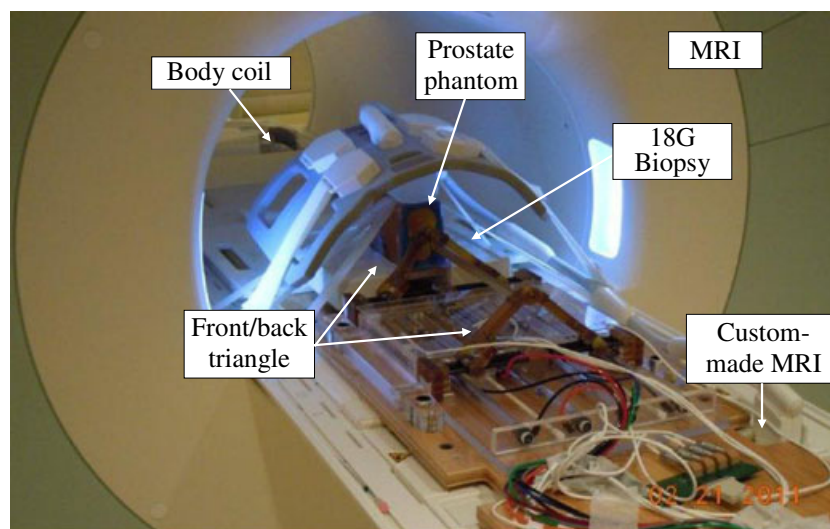


Figure 1. 4-DOF pneumatic robot for MRI-guided transperineal prostate biopsy used in this study

MRI-compatible robots

insertion; (b) error caused by needle–tissue interaction, i.e. needle deflection, and prostate motion and deformation, which occurs as the result of needle insertion. Extrinsic error is caused by patient motion, bladder filling, external surgical tool-caused tissue deformation, such as endorectal imaging coil probe, etc. Table 1 categorizes different sources of needle placement error with the corresponding components and the way each part can be minimized.

In our phantom study, extrinsic errors were ignored. In fact, this study was focused on intrinsic errors, particularly the error associated with the robotic system. The other intrinsic error component, i.e. the error caused by needle–tissue interaction, was indirectly approximated as well.

Identification of robotic system error components

To identify robotic system error components, the targeting workflow is reviewed (Figure 2): first, the target and needle trajectory are specified by a clinician in 3D Slicer (www.slicer.org)-based navigation software. Both the target and the needle trajectories are expressed in a right-left, anterior–posterior, superior–inferior (RAS) scanner

coordinate system (see Figure 2); thus, they need to be converted to the robot coordinate system (X, Y, Z). For this reason, a fiducial frame called Z-frame is used (29). The origin and rotation matrix representing the three orthogonal vectors of the Z-frame are sent by the navigation software to the robot controller, along with the target position and needle trajectory. Then the target position and corresponding needle trajectory in X, Y, Z are found, as follows:

$$\begin{aligned} [x, y, z]_{Rob}^T &= T_{Z}^{Rob} \cdot T_{RAS}^Z [x, y, z]_{RAS}^T \\ [u, v, w]_{Rob}^T &= T_{Z}^{Rob} \cdot T_{RAS}^Z [u, v, w]_{RAS}^T \end{aligned} \quad (1)$$

where $[x, y, z]$ and $[u, v, w]$ are target position and needle trajectory, respectively. T_{RAS}^Z and T_Z^{Rob} are transformations from RAS to Z-frame and from Z-frame to robot coordinates, respectively. When the target position and needle trajectory are specified in the robot coordinate system, the robot controller solves the inverse kinematic problem in order to reach that target position and sends the command to each actuator. Then, the robot moves to align

Table 1. Different sources of error in robot-assisted prostate needle placement under MRI guidance

Error source	Different parts	Minimization solution
Intrinsic	1. Robotic system (a) Fiducial frame registration (b) Fiducial frame-to-robot registration (c) Susceptibility artifact shift (d) Manipulator inaccuracy	Fiducial markers calibration Permanent attachment of fiducials to the robot (16,23) Artifact study Manipulator calibration
	2. Needle–tissue interaction (a) Prostate displacement (b) Prostate deformation (c) Needle deflection	FEA* (24), needle spinning (25), fast insertion (23), needle tapping (26) FEA, needle spinning, fast insertion, needle tapping Deflection modelling, image-guided needle steering (25)
Extrinsic	1. Patient motion	Reducing procedure duration Anaesthesia Teleoperated insertion (21) Error measurement and compensation (27)
	2. Probe caused deformation	No endo-rectal probe Error measurement and compensation (28)
	3. Bladder filling	

*FEA, finite element analysis.

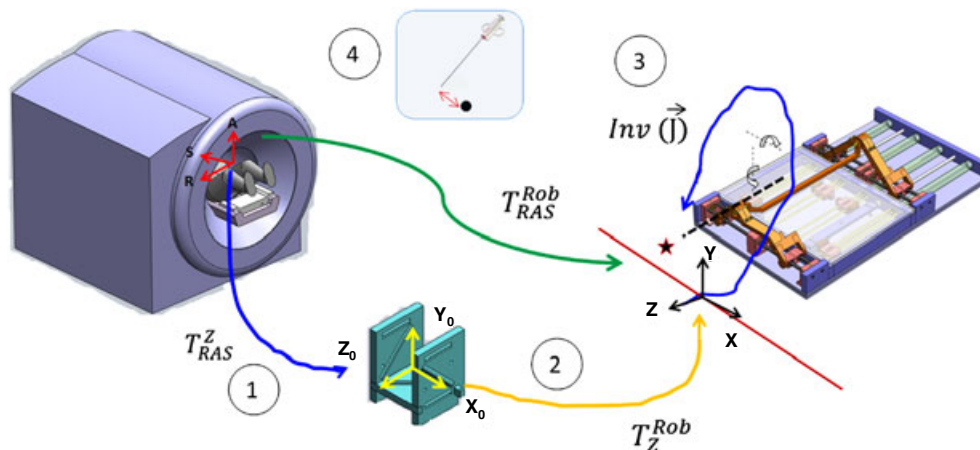


Figure 2. Different sources of the error contributing to the MRI-guided robotic system: 1, Z-frame registration error; 2, robot-to-Z-frame registration error; 3, manipulator error; and 4, artifact shift

the needle with the target. Next, the needle is inserted manually for the calculated depth. Finally, confirmation images are taken. The distance between the needle susceptibility artifact and pre-planned target is computed as the targeting error.

Based on the targeting workflow, four possible sources of error were identified in association with the robotic system: (a) RAS-to-Z-frame transformation error, referred to as 'Z-frame registration error'; (b) Z-frame-to-robot (X, Y, Z) transformation error; (c) manipulator's needle positioning error; and (d) positional error due to susceptibility artifact shift. In the following sections, we propose quantification and reduction methods for each of these.

Materials and methods

In this section, we propose methods for measurement of each component of the robotic system error. For the error caused by the manipulator, a calibration method is proposed in order to be able to compensate for this error. Then, the total error of the robotic system (i.e. the overall error before insertion) and the overall error are separately quantified.

Z-frame registration accuracy evaluation

The Z-frame is used to register the scanner (RAS) and robot coordinate systems (Figure 2). The idea of using a Z-frame was proposed previously (29). The Z-frame has seven rigid tubes with 7.5 mm inner diameters filled with a contrast agent (MR Spots, Beekley, Bristol, CT, USA), placed on three adjacent faces of a 60 mm cube, thus forming a Z-shape in the images. The seven tubes are automatically detected on cross-sectional MRI images of the Z-frame in 3D Slicer, providing the location and orientation of the Z-frame in the MRI coordinate system. Since the Z-frame is attached in a predefined position relative to the robot on the custom-made MRI table, the position of the target can be transformed from image coordinates to robot coordinates. This registration procedure can be imprecise. For this reason, a calibration methodology was proposed and is evaluated in (19). A summary of the method is as follows. The registration error is usually provided as target registration error (TRE), which can be defined as follows (30):

$$\text{TRE} = \sqrt{\frac{\sum_{i=1}^N \|q_i - F(p_i)\|^2}{N}} \quad (2)$$

where N is the number of targets, q_i is actual measurement of targets in the MRI coordinate, F is the calibration transformation (rotation and translation matrices) found after Z-frame registration and p_i is the position we desire to reach in the phantom coordinate system. A geometric phantom of 40 targets (p_i) within the typical position of an average prostate gland was placed in a tank of water and then imaged (q_i). The transformation matrix (4×4), i.e. $F(\cdot)$, was found in parallel by imaging the Z-frame. Then these targets were uploaded in 3D Slicer and we tried to reach them. In order to eliminate any other errors and focus on the registration error only, the robot was replaced by a 'simulator'.

Then, the simulator computed $F(p_i)$ based on the robot inverse kinematics and marked it as a virtual point in 3D Slicer. These transformed points $[F(p_i)]$ were then compared to the actual measurement in the MRI image (q_i) according to equation (2) and the TRE was reported.

Z-frame-to-robot registration accuracy evaluation

By design, Z-frame and robot coordinates are aligned and T_{Rob}^Z should be a pure translation. This source has a small contribution to the overall system inaccuracy, since this translation does not involve kinematic parameters, unlike other sources. This error can be negligible if the manufacturing accuracy is adequate (i.e. < 0.1 mm accuracy). Physical measurement showed that this error is negligible in our robotic system. To eliminate this error source permanently, the Z-frame should be rigidly attached to the robot (16,23).

Needle artifact shift evaluation

The surgical needle is not directly visible in MRI. Instead, it leaves a dark void on the image, referred to as the susceptibility needle artifact, which is caused by signal loss in the vicinity of the needle. The size, shape and location of the artifact depend on imaging parameters, needle material and shape, needle orientation relative to the static field B_0 , and frequency encoding direction (31). Assuming that the centre of mass of the artifact represents the axis of the needle, the artifact shape and size of the artifact become less important. The problem is how to relate the location of the needle artifact (the central axis of the void) and the true position of the needle. A few studies have been reported on this topic, as reviewed in (31) and (18). Unfortunately, the results of those studies are not applicable to the problem we were studying, since the needle orientation and imaging parameters are different. We decided to follow the approach described in (31). We selected different target positions within the prostate capsule. For each target, we consecutively inserted two needles, a 1.5 mm glass needle as the ground truth and an 18 G biopsy needle, into a custom-made soft phantom. The imaging parameters during needle insertions were as follows: 2D Turbo Spin Echo (TSE) sequence (TR/TE = 3000/103 ms; acquisition matrix = 320×205 ; flip angle 140° ; field of view = 192×240 ; thickness = 2 mm; receiver bandwidth = 252 Hz/pixel). The artifact caused by the glass needle was significantly smaller than the void caused by the biopsy needle. The in-plane distance between the central axes of the two artifacts was defined as the susceptibility needle artifact shift. The error normal to the plane was ignored.

Manipulator accuracy

In this part of the study, the robot was first calibrated in order to compensate for manufacturing errors, then the robot accuracy was quantified using an optical tracking system.

Calibration of the manipulator

The manipulator's kinematic parameters can differ from designed values due to manufacturing inaccuracies. Since the robot is mainly made of plastic for the sake of MRI-compatibility, this issue can be more significant. To minimize this important source of error, a calibration method is proposed. We approach this problem by considering the robot inverse kinematics as follows: the robot comprises a pair of planar 2-DOF mechanisms coupled to each other by an adjustable linkage and two spherical joints at both ends (Figure 3a). After the target and the needle trajectory are transformed into the robot coordinates, the line defined by the target position and the needle trajectory are intersected by the front and back triangle planes, as depicted in Figure 3a, yielding (x_1, y_1) and (x_2, y_2) . Then, the front and back 2-DOF planar mechanisms (Figure 3a) are kinematically structured by using prismatic actuators in order to achieve the following displacements:

$$\begin{aligned} J_1 &= x_1 + \sqrt{(L^2 - (y_1 - a)^2)} \\ J_2 &= x_1 - \sqrt{(L^2 - (y_1 - a)^2)} \end{aligned} \quad (3)$$

where J_1 and J_2 are the displacements of the actuators. A similar relationship exists for J_3 and J_4 (back triangle mechanisms) on replacing x_2 and y_2 for x_1 and y_1 . As seen in equation (3), two sets of parameters are involved in the needle tip position: (x, y) which we call 'kinematic parameters', and (L, a) , which we call 'geometric parameters'. Due to manufacturing errors, the front and back triangle planes might be displaced and disorientated arbitrarily, thus impacting (x, y) . Also, due to these inaccuracies, geometric parameters might be different from the desired values. In the following sections, we propose methods for compensating for these errors.

Modification of kinematic parameters

Three local coordinate systems can be defined, as depicted in Figure 3b: X, Y, Z , the robot coordinate system; X_1, Y_1, Z_1 , the front triangle coordinate system; and X_2, Y_2, Z_2 , the back triangle coordinate system. Ideally, X_1, Y_1, Z_1

and X_2, Y_2, Z_2 are perfectly aligned with X, Y, Z and their origins are $(0, 0, -d_1)$ and $(0, 0, -d_2)$, respectively, in X, Y, Z coordinates, where d_1 and d_2 are constant values. However, we need post-fabrication measurements and updating these values. Theoretically, in X_1, Y_1, Z_1 and X_2, Y_2, Z_2 origin displacement and rotation could take place in all three directions (Figure 3b). Physically, the rotation is constrained to the Y axis and the shift of origin is constrained in the X and Z directions, since the front and rear triangles are sitting on the same plane, i.e. the robot base plane. In order to compensate for this disorientation and displacement, two transformation matrices are defined as follows: $T_1 = [R_1, TR_1; 0 \ 0 \ 0 \ 1]^T$ and $T_2 = [R_2, TR_2; 0 \ 0 \ 0 \ 1]^T$, where T_1 and T_2 are transformations from X, Y, Z to X_1, Y_1, Z_1 and X_2, Y_2, Z_2 , respectively. Ideally, R_i is identity and $TR_i = [0, 0, -d_i]$ where $i = \{1, 2\}$. These transformation matrices should be pre-multiplied by the target and needle trajectory vectors before they are used in the robot inverse kinematics, in order to compensate for errors.

In order to quantify R_1 and R_2 , we need to find the true X, Y, Z, X_1, Y_1, Z_1 and X_2, Y_2, Z_2 for the robot. For this purpose, we used an optical tracking system and collected data as depicted in Figure 4a. X is defined by two sufficiently distant points on the front side of the robot base plate (point 1). X_1 is defined by pivots 1 and 2, which are precisely drilled holes along the actuator's 1 and 2 axes. Likewise, X_2 is defined by pivots 3 and 4. Three of the four pivot points define a plane whose normal defines the Y, Y_1 and Y_2 directions, respectively. Y, Y_1 and Y_2 are parallel, since the front and back triangles rest on the same plane (robot base plate). Z, Z_1 and Z_2 are found by cross-production of the X and Y unit vectors.

The translation in the X direction is found by comparing the distance between the mid-points of the pivot points and line L_{11} and the corresponding design values. The translation in the Y direction is found by comparing the distance between the mid-points of the pivot points and line L_{22} and the corresponding design values.

The experimental set-up is shown in Figure 5a. It comprised the robot, robot controller, an optical tracking device (Optotrak 3020 NDI, Waterloo, Canada) and two

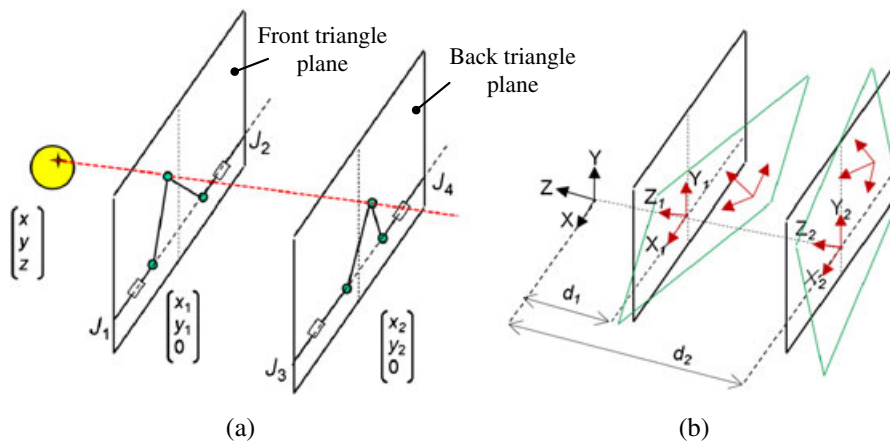


Figure 3. Robot inverse kinematics (a); front and back triangle coordinate systems can be translated and rotated arbitrarily (b), due to manufacturing inaccuracy

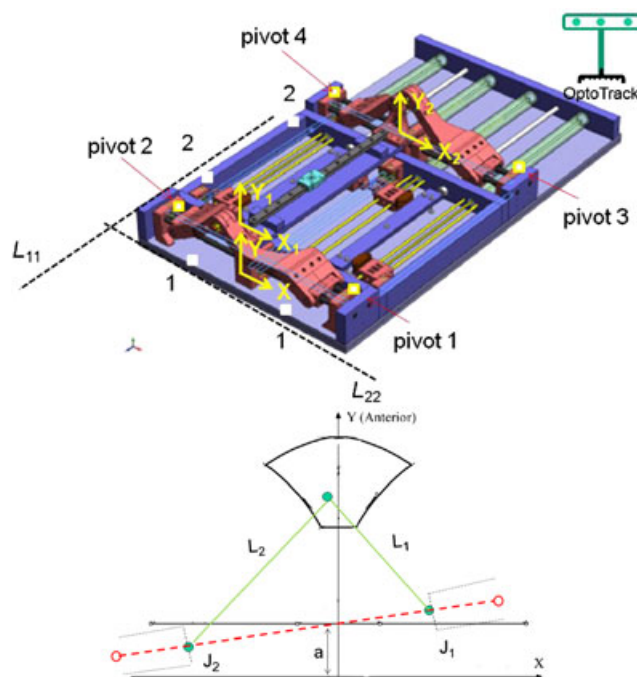
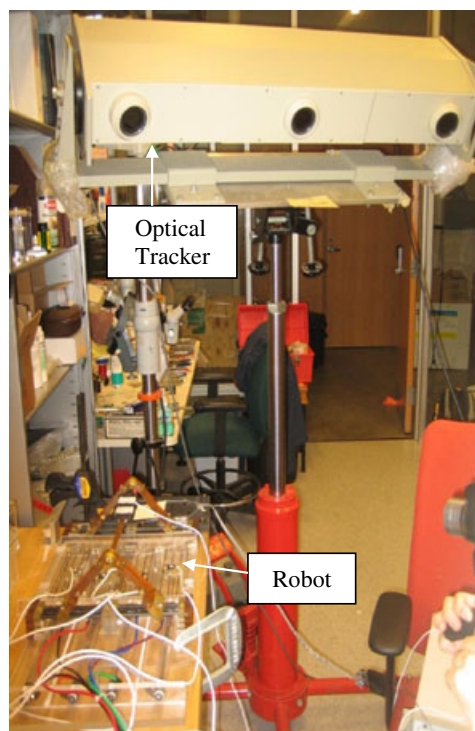


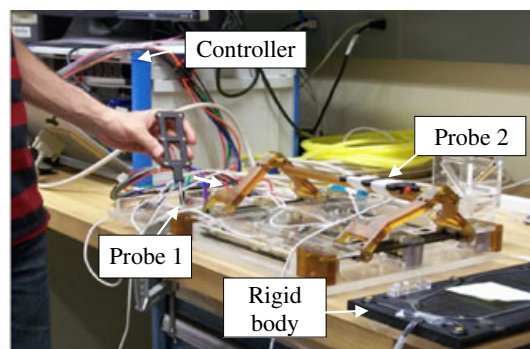
Figure 4. (a) Data point collection for measuring true T_1 and T_2 and for (b) true geometric parameters

6-DOF tracking probes (Figure 5b), one for point data collection and one for needle tip measurement. According to the catalogue of the device, the RMS accuracy at 2.5 m distance is 0.1 mm in the x and y directions and 0.15 mm

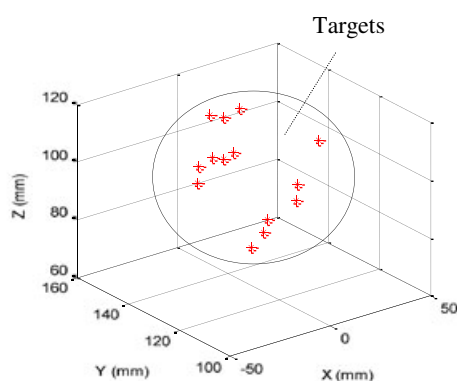
in the z direction. Reproducibility was 0.11 mm in our study, based on the pivot calibration that we conducted in the beginning of the experiment. However, it should be noted that Optotrak's accuracy may vary, depending



(a)



(b)



(c)

Figure 5. (a) Experimental set-up; (b) robot calibration and accuracy analysis with two tracking probes, no. 1 for calibration and number, no. 2 for needle tip measurement; (c) target positions and approximate prostate boundary in XYZ space

upon the distance between the camera and the measuring point. For this reason, we put the robot at a distance recommended by the company relative to the optical tracking system. At this distance, the accuracy is supposedly optimal, as claimed by the producer. We also used a rigid dynamic reference body clamped next to the robot (dark plate clamped next to the robot as indicated in Figure 5b), in order to eliminate the effect of unwanted movement in the head of the Optotrak.

The necessary reference data points were collected as explained before and depicted in Figure 4a. For each point, an average of 200 data points (STD < 0.1 mm) were collected to ensure consistency.

T_1 and T_2 were computed as discussed and are provided below:

$$T_1 = \begin{bmatrix} 1 & -0.001 & 0.0055 & 0.58 \\ 0.001 & 1 & -0.0009 & 0 \\ -0.0055 & 0.0009 & 1 & -19.40 \\ 0 & 0 & 0 & 1 \end{bmatrix}, \quad (4)$$

$$T_2 = \begin{bmatrix} 1 & -0.001 & 0.0052 & 2.14 \\ 0.0011 & 1 & -0.0009 & 0 \\ -0.0052 & 0.0009 & 1 & 297.82 \\ 0 & 0 & 0 & 1 \end{bmatrix}$$

Although the rotation part was close to identity, it could compensate for up to 4 mm error on the backplane as the backplane is located 320 mm apart from the target. The translation shifts in the X and Z directions were < 2 mm, considering that $d_1 = -18.5$ mm and $d_2 = 300.5$ mm.

Geometric parameter updates

These parameters include L_1, L_2, a_1 and L_3, L_4, a_2 , as shown in Figure 4b. In order to find L_1 and L_2, J_1 and J_2 are set at designated positions. The end-effector position is measured by an optical tracking system, as shown in Figure 5a. Having these three points, L_1 and L_2 were found. L_3 and L_4 were found in the same way, while the constant a_1 and a_2 were measured directly. The updated geometric parameters are shown in Table 2. The measured parameters closely matched the designed parameters.

Inverse and forward kinematics modification

The kinematic and geometric parameters are updated as the result of manufacturing errors. Hence, the robot inverse and forward kinematics are modified, as shown in equations (4–6). The forward kinematics is used to ascertain the correctness of the inverse kinematic solution before commands are sent to the robot joints.

Updated inverse kinematics:

$$J_1 = x_1 + \sqrt{L_1^2 - (y_1 - a_1)^2}, \quad J_2 = x_1 - \sqrt{L_2^2 - (y_1 - a_1)^2}, \quad (5)$$

$$J_3 = x_2 + \sqrt{L_3^2 - (y_2 - a_2)^2}, \quad J_4 = x_2 - \sqrt{L_4^2 - (y_2 - a_2)^2}$$

Updated forward kinematics:

$$x_1 = \frac{J_1 + J_2 + \sqrt{L_2^2 - (y_1 - a_1)^2} - \sqrt{L_1^2 - (y_1 - a_1)^2}}{2} \quad (6)$$

$$y_1 = a_1 + \sqrt{\chi}$$

where $\chi = \xi_1 - \left[\frac{\xi_3^2 + \xi_1 - \xi_2}{2\xi_3} \right]^2$, and $\xi_3 = J_1 - J_2, \xi_1 = L_1^2, \xi_2 = L_2^2$

$$x_2 = \frac{J_3 + J_4 + \sqrt{L_4^2 - (y_2 - a_2)^2} - \sqrt{L_3^2 - (y_2 - a_2)^2}}{2} \quad (7)$$

$$y_2 = a_2 + \sqrt{\psi}$$

where $\psi = \zeta_1 - \left[\frac{\zeta_3^2 + \zeta_1 - \zeta_2}{2\zeta_3} \right]^2$, and $\zeta_3 = J_3 - J_4, \zeta_1 = L_3^2, \zeta_2 = L_4^2$.

Having (x_1, y_1) and (x_2, y_2) and needle depth d , the target P and the needle trajectory vector l are obtained as follows:

$$P_1^T = [x_1 \ y_1 \ z_1]_{Rob} = T_1^{-1} \cdot [x_1 \ y_1 \ z_1] \quad (8)$$

$$P_2^T = [x_2 \ y_2 \ z_2]_{Rob} = T_2^{-1} \cdot [x_2 \ y_2 \ z_2]$$

and

$$l = [u \ v \ w]_{Rob} = P_2 - P_1 \quad (9)$$

$$P = P_1 + d \cdot l$$

Manipulator accuracy assessment

Robot accuracy is evaluated in two different space domains: joint space (i.e. J_1, J_2, J_3 , and J_4) and robot space (i.e. needle tip in X, Y, Z) in order to separate the inaccuracies of the actuator and other sources (e.g. encoder reading error, joint tolerance, etc.), which cannot be systematically fixed. The experimental procedure was as follows. An optical tracking probe was placed into the front needle guide, as indicated in Figure 5b, in order to obtain the needle tip position. Data were recorded relative to the rigid dynamic reference body clamped next to the robot. First, the robot was registered to the optical tracking coordinates by collecting four pivot points, as shown in Figure 4a. Then 14 target positions were chosen within the robot's workspace (Figure 5c). The robot was commanded to those targets. Each time, all four encoder readings were recorded for joint space accuracy evaluation and the needle tip was recorded by the optical tracking probe for needle placement accuracy evaluation. Both probes were pivot-calibrated prior to measurement. Joint space error was defined as the difference between the command sent and the actual reading. Robot targeting accuracy was defined as the distance between the desired points, calculated based on the updated forward kinematics and the corresponding points measured with the optical tracking system.

Table 2. Geometric parameter calibration (mm)

	L_1	L_2	L_3	L_4	a_1	a_2
Measured	119.0	119.4	120.0	120.1	30.8	30.0
Designed	120.0	120.0	120.0	120.0	30.0	30.0

Total error of the robotic system

The total error caused by the robotic system (including all four sub-sources, as listed in Table 1) was measured in a separate experiment, as depicted in Figure 6. A phantom was made by removing the premium mimicking rubber layer and replacing the inside gel of a commercial prostate intervention training phantom (CIRS 053, Computerized Imaging Reference Systems, Norfolk, VA, USA) with Super Soft plastic (M-F Manufacturing, Fort Worth, TX, USA). The liquid softener and liquid plastic were mixed at a ratio of 4:1 in order to eliminate the error caused by needle–tissue interaction.

The phantom and Z-frame were secured on the custom-made MRI table. The image of the Z-frame was acquired using 3D Fast Low Angle Shot (FLASH) (TR/TE, 12 ms/1.97 ms; acquisition matrix, 256×256 ; flip angle, 45° ; field of view, 160×160 mm; slice thickness, 2 mm; receiver bandwidth, 400 Hz/pixel; number of averages, 3). Next, the image was uploaded in 3D Slicer and the transformation matrix from RAS to robot coordinates (X, Y, Z) was calculated by the software. The prostate phantom was then imaged and the DICOM images were imported to the navigation software. The images of the phantom were acquired using 2D Turbo Spin Echo (TSE) sequence (TR/TE = 5250/100 ms; acquisition matrix = 320×224 ; flip angle = 150° ; field of view = 140×140 mm; slice thickness = 3 mm; receiver bandwidth = 203 Hz/pixel). Then, the Z-frame was removed and the robot was placed in a predefined pose on the MRI board. In 3D Slicer, nine target locations were randomly selected within the prostate region. These targets were chosen in different areas of the prostate capsule to ensure that the reported average error was independent of the target location. The software sent those targets and needle trajectories to the robot controller, along with the RAS-to- X, Y, Z transformation matrix (calculated by Z-frame registration). After each glass needle insertion, a confirmation image was acquired around the target with 2D Turbo Spin Echo (TSE) sequence (TR/TE = 3000/103 ms; acquisition

matrix = 320×205 ; flip angle = 140° ; field of view = 192×240 mm; thickness = 2 mm; receiver bandwidth = 252 Hz/pixel) in the axial plane in order to measure the 2D needle placement error. The 2D needle placement error was defined as the distance between the predefined target and the centre of the needle artifact on the same axial plane, as obtained.

Overall needle placement error

The overall needle placement error was evaluated in the same way as explained in previous section, but instead with the use of a multi-modality commercial prostate intervention training phantom (CIRS 053) in its original shape. The prostate phantom was imaged and the images were imported into the navigation software. A total of 15 targets were randomly selected in the prostate capsule. After inserting an 18-gauge $\times 20$ cm needle with a bevel-shaped tip (MRI Bio Gun, E-Z-EM, Westbury, NY, USA) at each target, a confirmation image was taken. The 2D needle placement error was defined as the distance between the centre of the needle artifact on the same axial plane and the predefined target. The error in the S direction (normal to the axial image plane) was ignored, as the needle artifact was visible in a slide before and after the predefined target. Also, the biopsy sample is typically 15–20 mm long, implying that a few millimeters of error in needle insertion depth is practically insignificant from the perspective of cancer yield.

Results

Error components of the robotic system

Z-frame registration error measurement

The robot-to-image registration error defined as TRE was 1.8 mm for the inner area of the prostate capsule (19).

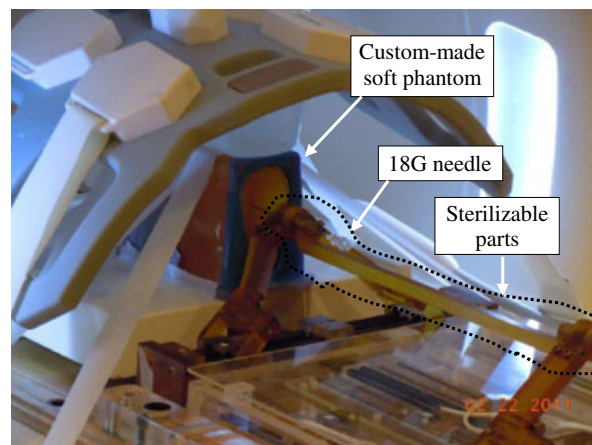


Figure 6. Needle placement in a soft phantom for robotic system total error and artifact shift measurement. CIRS 053 prostate phantom was customized to eliminate needle deflection

MRI-compatible robots

Z-frame-to-robot calibration error measurement

This error was negligible, as discussed in section Materials and Methods.

Susceptibility artifact shift measurement

Table 3 shows the results. Er_R and Er_A are errors in the R and A direction, respectively. Er_{Tot} is the total error. The results show that the artifact shift is approximately 0.2 mm on average (i.e. $1.29 - 1.09 = 0.2$ mm).

Manipulator's error measurement

As shown in Table 4, the average of joint space error was 0.2 mm (STD = 0.22 mm). The average needle positioning accuracy was 0.74 mm (STD = 0.33 mm), as shown in Figure 7a. For each target shown in Figure 7a, the error was defined as the average absolute distance between the measured needle tip (i.e. the probe tip) and the target calculated from the forward kinematics. Repeatability was defined as the standard deviation of the error over 10 repetitions for reaching each target (Figure 7b). The mean value of the robot repeatability was 0.13 mm. Although the accuracy of the optical tracking system used for the manipulator's accuracy evaluation was not better than 0.15 mm, we think that this accuracy is still adequate for this study since the error of the manipulator is almost five times larger (0.74 mm).

Effect of sterilization on robot accuracy

The robot sterilization protocol was as follows: (a) dismount the top part of the robot (Figure 6) and send to sterilization as a sub-ensemble; (b) gross cleaning; (c) enzymatic cleaning; (d) gas sterilization; and (e) remount. Due to disassembly, heating, moisture absorption and other effects, the robot's accuracy and repeatability might be affected. To investigate this issue, the accuracy and repeatability assessments were repeated after robot sterilization. The results in Figure 7 show negligible differences.

Table 3. Needle artifact shift study results

Target no.	Glass needle			Titanium needle		
	Er_R	Er_A	Er_{Tot}	Er_R	Er_A	Er_{Tot}
1	0.10	1.33	1.33	0.30	0.13	0.32
2	0.74	0.20	0.76	0.24	0.50	0.55
4	2.50	1.50	2.91	1.80	1.40	2.28
5	0.70	0.30	0.76	0.20	0.30	0.36
6	1.16	0.90	1.46	1.76	1.50	2.36
7	0.06	0.85	0.85	0.40	0.35	0.53
8	0.40	1.40	1.40	0.10	1.20	1.20
9	1.30	0.60	1.43	1.30	0.00	1.30
Avg	0.46	0.14	1.29	0.08	0.09	1.09
STD	1.05	1.00	0.70	1.07	0.87	0.76

Table 4. Joint space accuracy (mm)

	Axis 1	Axis 2	Axis 3	Axis 4	Average
High	0.83	0.83	0.31	0.86	–
Low	0.56	0.24	0.17	0.26	–
Average	0.20	0.29	0.17	0.11	0.20
STD	0.27	0.30	0.14	0.19	0.22

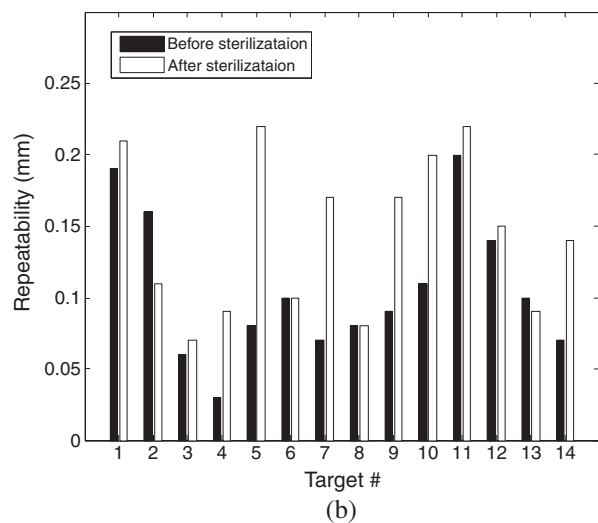
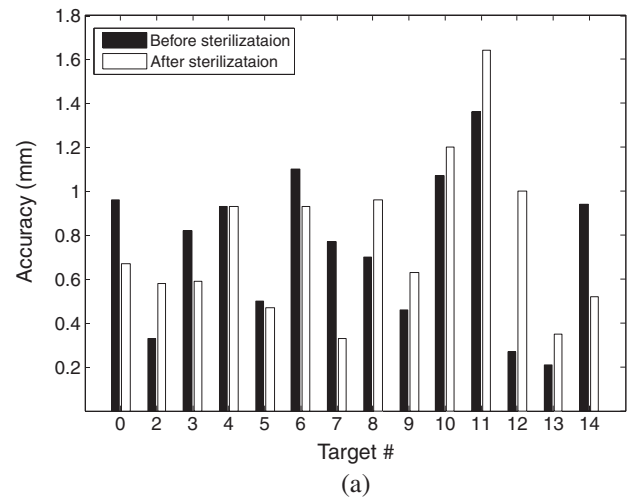


Figure 7. The manipulator's needle placement accuracy (a) and repeatability (b) in XYZ space before and after sterilization

Total error of robotic system

Figure 8 shows the distribution of the total error before needle insertion, i.e. the intrinsic error of the robotic system. The average error was 1.3 mm.

Overall needle placement error

The overall average error yielded by the experiment was 2.5 mm (STD = 1.37 mm), which is within the acceptable range for prostate biopsy (21).

Due-to-insertion inaccuracy

As seen, the average overall needle placement error and the total error associated with the robotic system are known. With the assumption of no extrinsic error, which is quite realistic in a phantom experiment, the total error due to insertion could be approximated as follows (it is a rough approximation, since error components are vectors):

$$\begin{aligned} \text{Error}_{\text{due-to-insertion}} &\approx \sqrt{(\overline{\text{Error}}_{\text{overall}}^2 - \overline{\text{Error}}_{\text{robotic sys}}^2)} \\ &= \sqrt{(2.5^2 - 1.3^2)} = 2.13 \text{ mm} \end{aligned} \quad (10)$$

This implies that in our phantom experiments, due-to-insertion error is almost twice as large as the robotic system error.

Discussion

The overall needle placement error in the phantom experiment was 2.5 mm, which is acceptable for prostate cancer

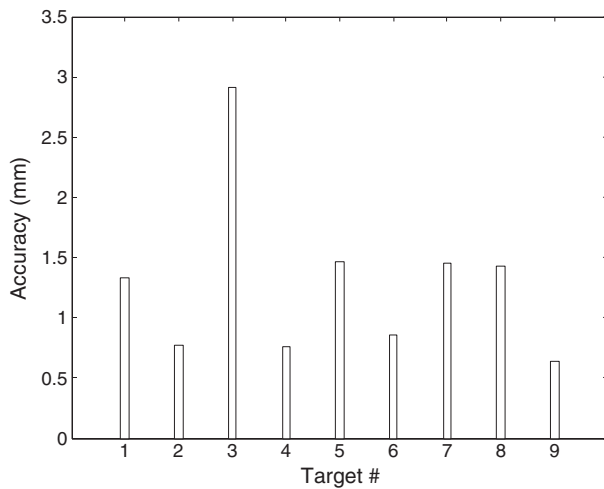


Figure 8. Total error of the robotic system distribution

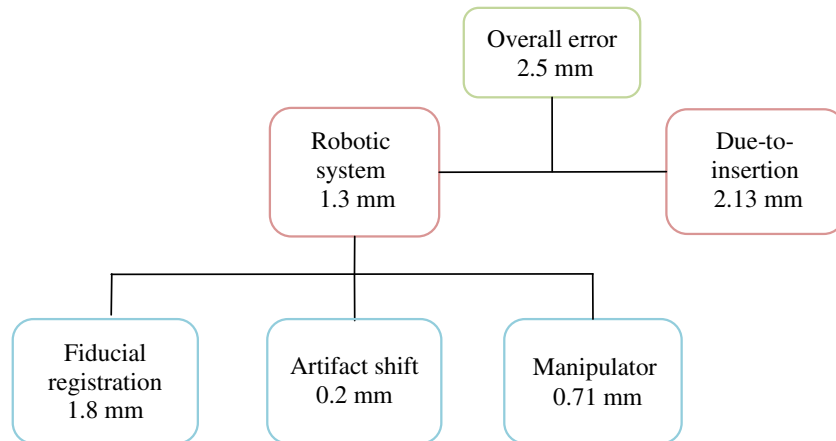


Figure 9. Summary of the error distribution (average values) of the studied robotic system in phantom MRI-guided prostate biopsy

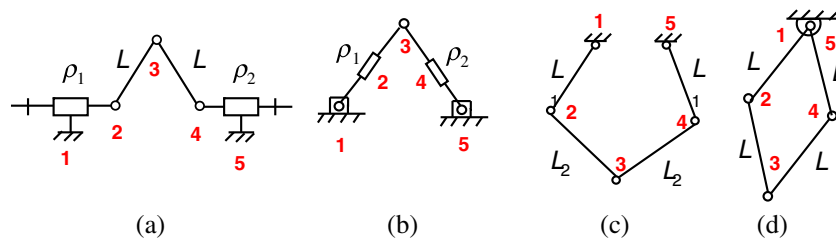


Figure 10. Front (back) planar mechanism of different parallel robots: (a) our robot; (b) MrBot; (c) Twin Pantograph; (d) SABiR. All of them have five joints and five linkages. In (a, b) two joints are prismatic, but in (c, d) all joints are revolute. This figure shows kinematic similarity within these robots

diagnosis. The overall error was broken into two parts: the error associated with the robotic system and the error caused due to insertion; the robotic system was responsible for 1.3 mm and the insertion was responsible for 2.13 mm, assuming the error components are orthogonal. The error due to the robotic system consists of the manipulator's inaccuracy (0.71 mm), artifact shift (0.2 mm) and fiducial marker registration error (1.8 mm). The summation of absolute values of each part exceeds the total error, i.e. $(1.8 + 0.7 + 0.2) \text{ mm} = 2.7 \text{ mm} > 1.3 \text{ mm}$, because the error vectors may cancel one another out in some directions. Figure 9 shows this error distribution. The error due to the manipulator (robot) is relatively small compared to the fiducial registration error, which indicates the effectiveness of the calibration process. The 2.13 mm error is an approximation of the due-to-insertion error and is mainly caused by needle deflection.

The calibration method proposed in this paper is somehow particular to this robot, because parallel robots are unique in kinematics (32) and, therefore, require their own ways of calibration. In fact, the conventional methods of calibration for serial robots are not applicable to them and for this reason, it was to the interest of this research. However, the methodology we propose in this paper could still be customized for some other robot structures. This is due to the fact that our robot kinematic architecture has some features in common with some of its contemporary robots. To understand this better, consider the kinematic architecture of MrBot (11), SABiR (32), and the Twin Pantograph (33). Similar to our robot, these parallel robots comprise two identical planar

mechanisms and, by combining the motions of these planar linkages, angulations (pitch, roll, yaw) are also generated. More interestingly, the architecture of the planar mechanisms of these robots are almost the same (Figure 10), but with different kinematic configurations. For example, the prismatic joints are replaced with revolute joints in Pantograph and SUBiR and the locations of the prismatic joints are switched for the case of MrBot. Therefore, the study presented in this paper can be customized for those kinematic structures as well or for robots with similar ideas in future.

Conclusions

In this study, different sources contributing into the error of robot-assisted prostate biopsy under MRI guidance were identified. In particular, the error caused by the robotic system was analysed. All error components were quantified. A calibration method was proposed in order to minimize the robot's inaccuracy as an important source of error. As the result, the overall error of the system in phantom experiment remained within the acceptable clinical range.

Acknowledgements

This study was funded by the US National Institutes of Health (Grant Nos 1R01CA111288, 5P01CA067165, R01CA124377, P41RR019703, P41EB015898, 5R01CA138586-02, AIST and CIMIT 11–325). Gabor Fichtinger was supported as a Cancer Ontario Research Chair.

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